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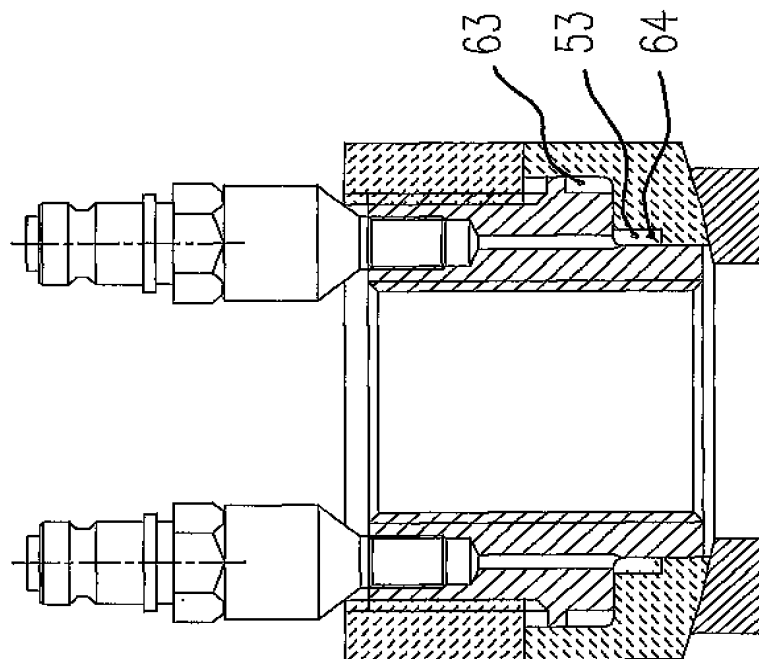


FIG. 2 PRIOR ART

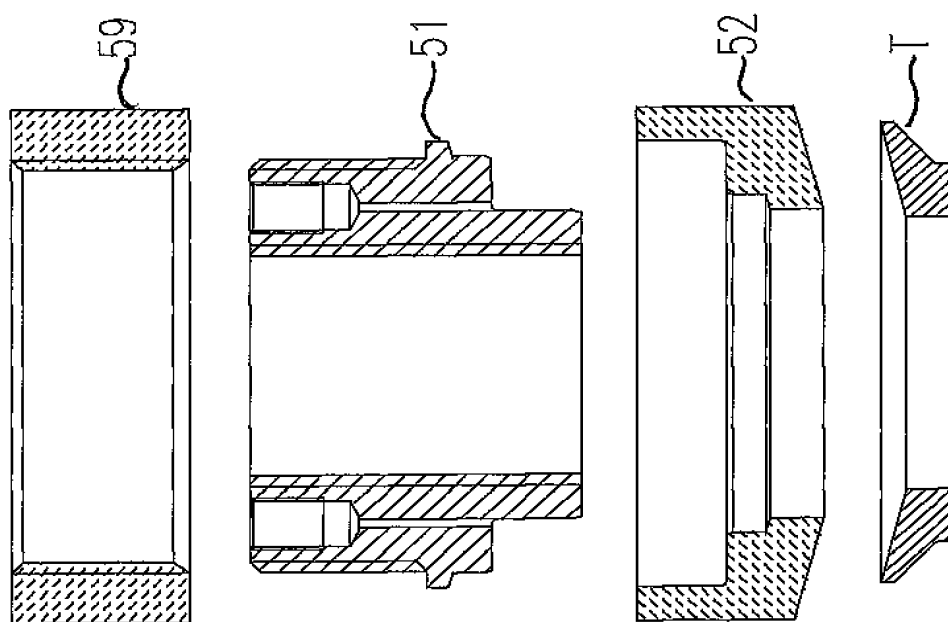
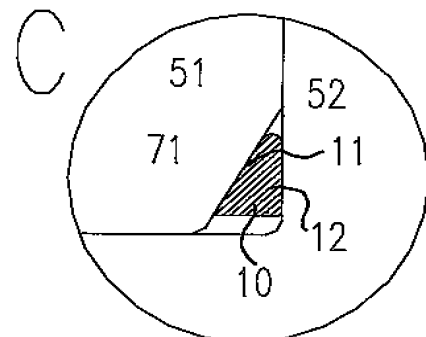
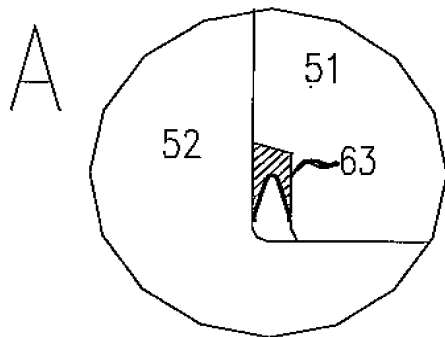
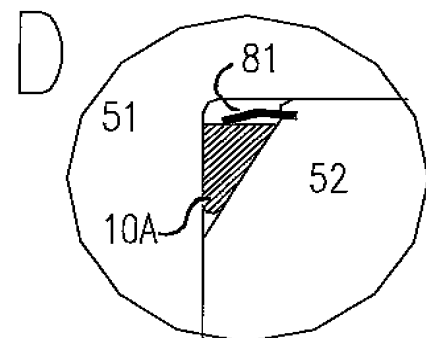
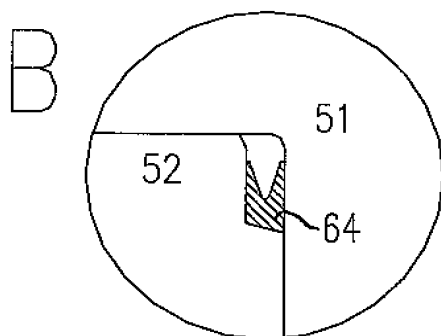
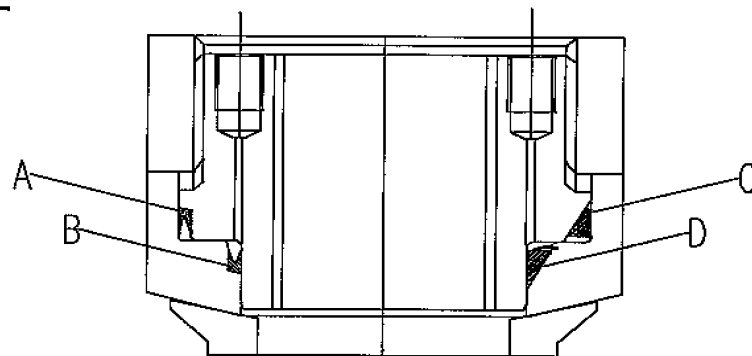


FIG. 1 PRIOR ART

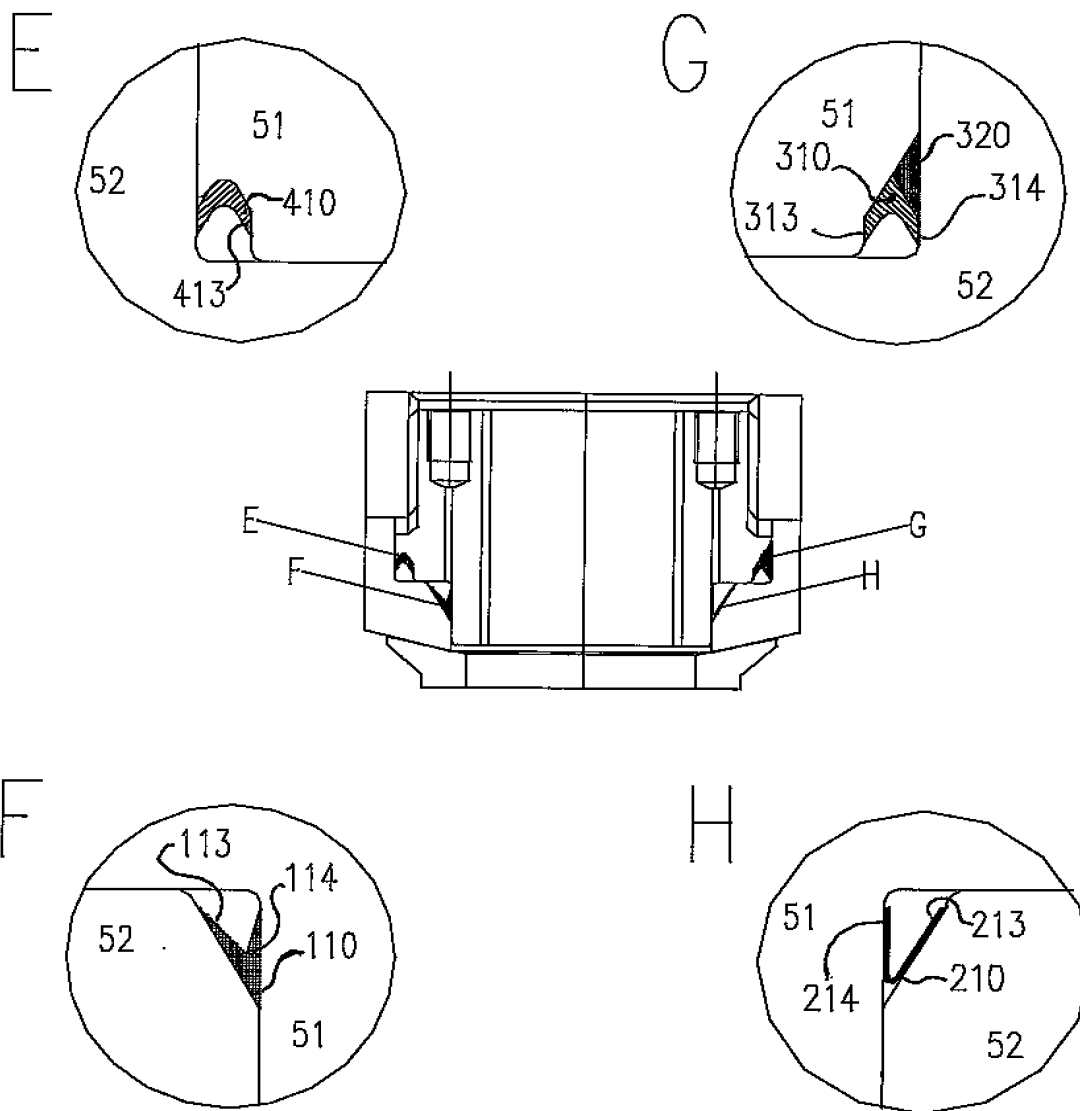


*PRIOR ART*

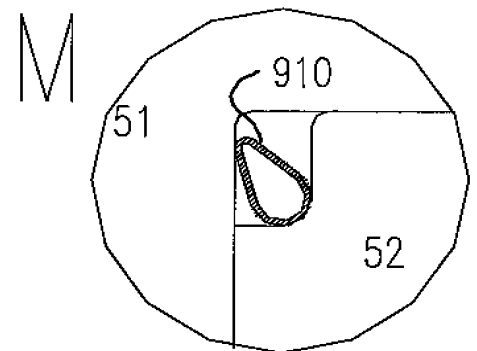
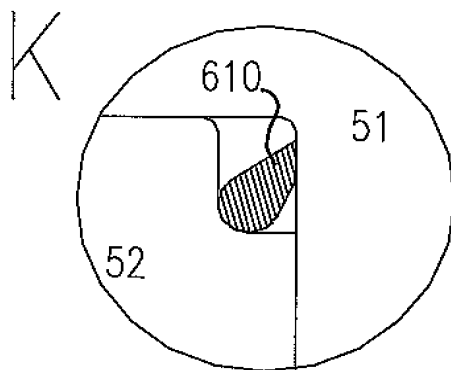
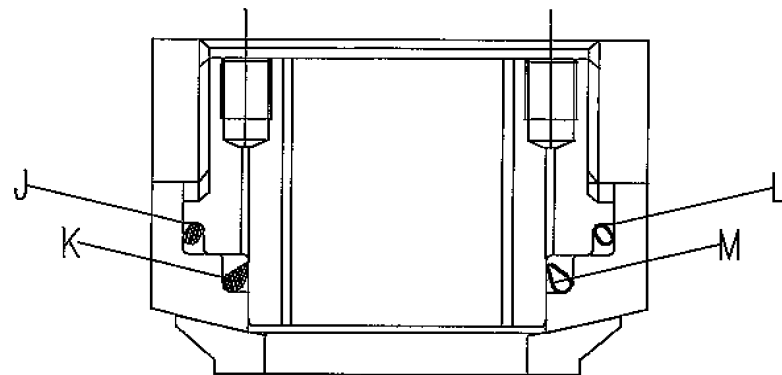
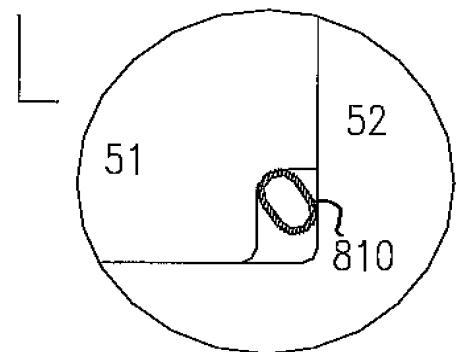
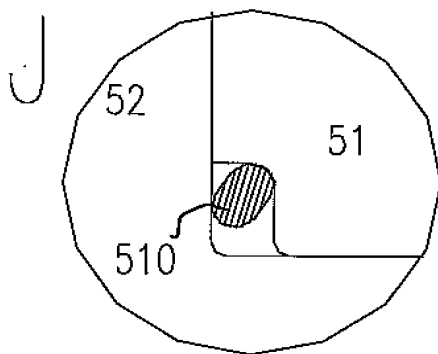


*PRIOR ART*

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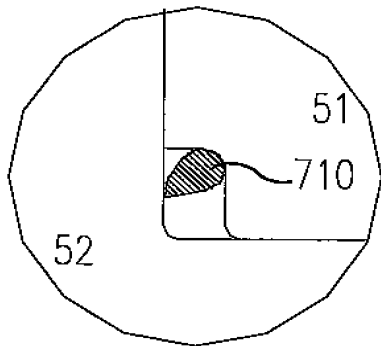


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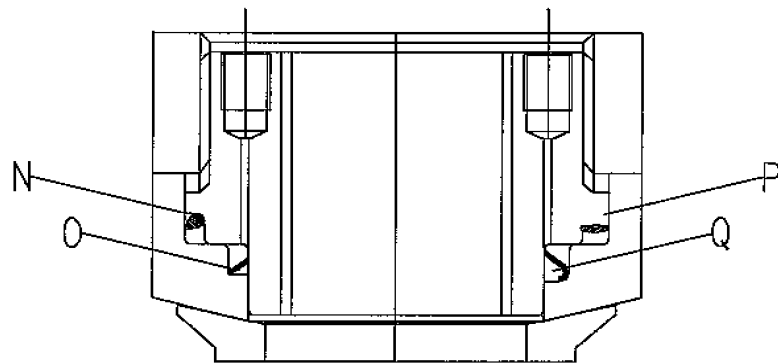
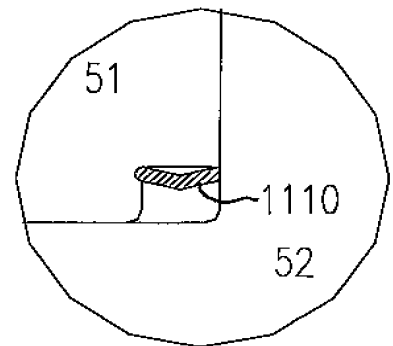


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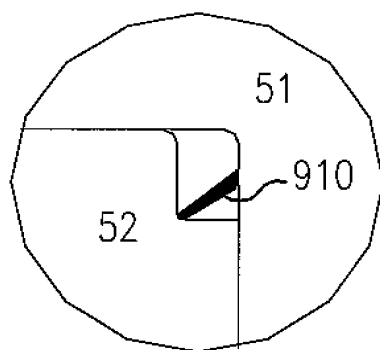
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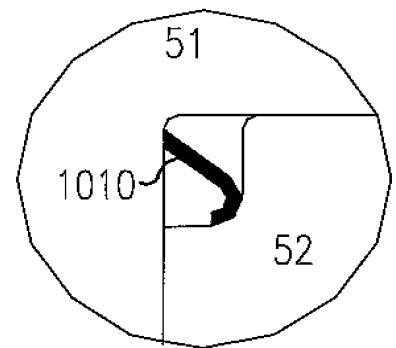
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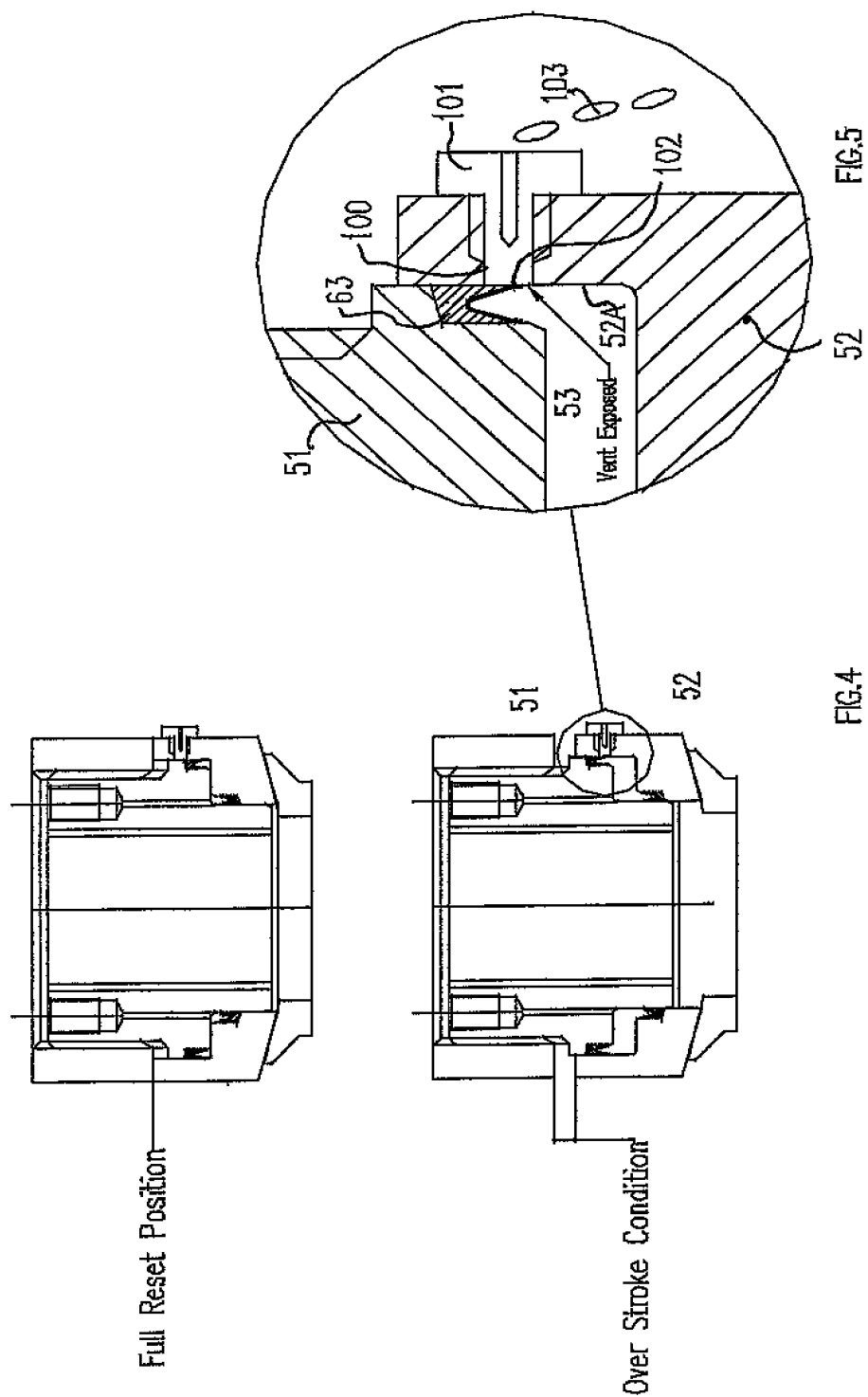
O



Q



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SEAL IN OPERATING POSITION WITH  
LIPS HELD AGAINST CYLINDER WALL

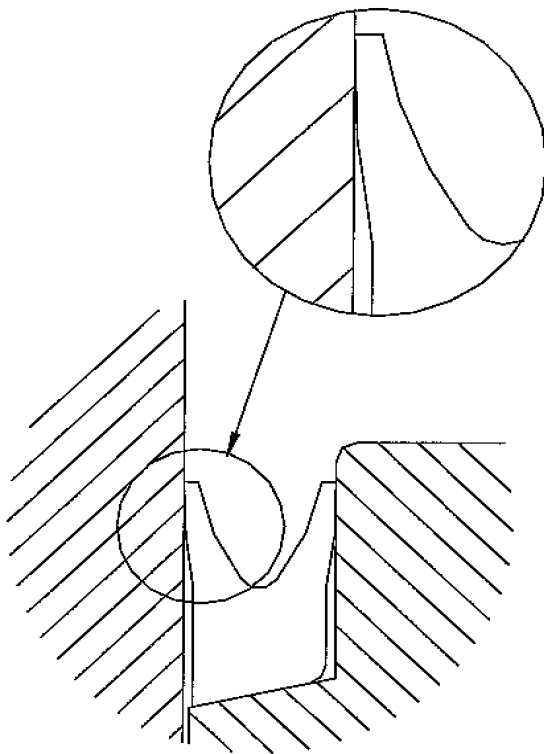


FIG. 6.

SEAL LIPS DISTORTED;  
ALLOWS FLUID TO FORCE PAST

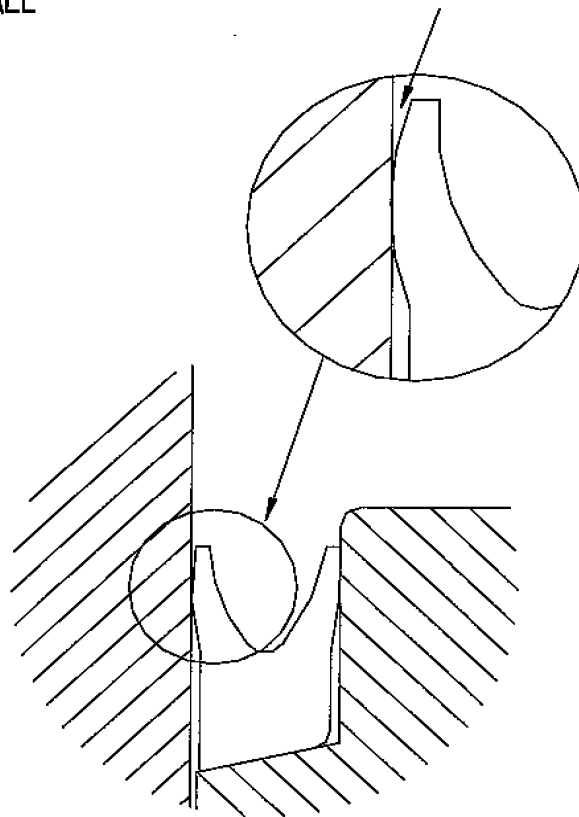


FIG. 7.

SEAL MANUFACTURED IN THIS SHAPE

FIG.8

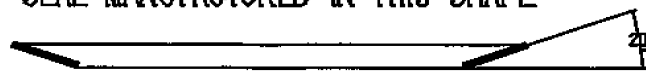


FIG.9

